



| Parts List | | | | | | |
|------------|-------|---------|---------------------------------|-----|---------|-----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| - | 1655 | 7333A24 | GEAR HOUSING (LONG) (BLACK) | 1 | | |
| - | 1655 | 7333A26 | GEAR HOUSING (X-LONG) (BLACK) | 1 | | |
| - | 1655 | 7333A42 | GEAR HOUSING (LONG) (GRAY) | 1 | | |
| - | 1655 | 7333A44 | GEAR HOUSING (X-LONG) (GRAY) | 1 | | |
| 1 | 1655 | 7333A23 | GEAR HOUSING ASSEMBLY (BI) | 1 | | |
| 1 | 1655 | 7333A43 | GEAR HOUSING ASSEMBLY (G) | 1 | | |
| 2 | 22 | 85822A | CONNECTOR ASSEMBLY, SP | 1 | | |
| 3 | 17 | 85500 | DOWEL PIN, GEAR HOUSING | 2 | | |
| 4 | 16 | 57921 | STUD, GEAR HOUSING (4") (L) | 1 | | |
| 4 | 16 | 77169 | STUD, GEAR HOUSING, (9") (L) | 1 | | |
| 5 | 16 | 57920 | STUD, GEAR HOUSING (2-1/2") (L) | 2 | | |
| 5 | 16 | 74730 | STUD, GEAR HOUSING (7") (E) | 2 | | |
| 6 | 16 | 56297 | STUD, WATER PUMP (3-3/8") (L) | 1 | | |
| 7 | 16 | 69501 | STUD, WATER PUMP (3-1/8") (L) | 2 | | |
| 8 | 31 | 32898 | ROLLER BEARING, DRIVE SH | 1 | | |
| 9 | 45 | 42646 | DRIVE SHAFT (LONG SHAFT) | 1 | | |
| 9 | 45 | 42645 | DRIVE SHAFT (EXTRA LONG SI) | 1 | | |
| 10 | 43 | 68548 | PINION GEAR | 3 | | |
| 11 | 11 | 35921 | NUT | 1 | | |
| 12 | 23 | 70412 | SPACER | 1 | | |
| 13 | 15 | 57007A | SHIM | AR | | 12 |
| 14 | 31 | 69220 | ROLLER BEARING | 1 | | |
| 15 | 27 | 85610 | GASKET | 1 | | 13,2,8,11 |
| 16 | 25 | 33145 | "O" RING | 1 | | 13,2,8,11 |
| 17 | 46 | 96146A | WATER PUMP ASSEMBLY | 5 | | 8 |
| 18 | 26 | 94038 | OIL SEAL, WATER PUMP | 1 | | 8,11 |
| 19 | 26 | 16977 | OIL SEAL, WATER PUMP | 1 | | 8,11 |
| 20 | 27 | 85608 | GASKET, LOWER - WATER PUI | 1 | | 13,2,8,11 |
| 21 | | 32435 | FACE PLATE | 1 | | 8 |
| 22 | 27 | 85609 | GASKET, UPPER - FACE PLATE | 1 | | 13,2,8,11 |
| 23 | 46 | 96148A | WATER PUMP BODY ASSEMBL | 1 | | 8 |
| 24 | | 48752 | INSERT, WATER PUMP | 1 | | 8 |
| 25 | 26 | 38970 | SEAL, RUBBER - WATER INLI | 1 | | 8,11 |
| 26 | 47 | 89984 | IMPELLER, WATER PUMP | 1 | | 8 |
| 27 | 28 | 56654 | KEY, IMPELLER DRIVE | 1 | | 8 |
| 28 | 10 | 96411 | SCREW, WATER PUMP | 1 | | 8 |
| 29 | 12 | 20583 | WASHER, WATER PUMP SCRE | 1 | | |
| 30 | 12 | 29245 | WASHER, WATER PUMP SCRE | 2 | | |
| 31 | 11 | 13438 | NUT, WATER PUMP SCREW | 2 | | |
| 32 | 12 | 36001 | WASHER, WATER PUMP STUC | 1 | | |
| 33 | 11 | 26914 | NUT, WATER PUMP STUD | 1 | | |